



BOX TURTLE

Because servos and 5.5mm ball bearings suck.

VERSION 2024-10-19

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BOX TURTLE PRINTED PART GUIDELINES

3D PRINTING PROCESS

Fused Deposition Modeling (FDM)

INFILL TYPE

Gyroid

MATERIAL

ABS/ASA/PLA (no PETG)

INFILL PERCENTAGE

Recommended: 20%

LAYER HEIGHT

Recommended: 0.2mm

WALL COUNT

Recommended: 4

EXTRUSION WIDTH

Recommended: Forced 0.4mm

SOLID TOP/BOTTOM LAYERS

Recommended: 4

BADGES?

- PDF manual? PDF manual? WE DON'T NEED NO STINKIN' PDF MANUAL!

<https://armoredturtle.xyz/index.html>