

Photocentric

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www.photocentricgroup.com

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2205 West Parkside Lane, Phoenix,
85027, AZ USA
www.photocentricgroup.us



DISPOSAL INSTRUCTIONS
Do not throw this electronic device into the waste when discarding. To minimize pollution and ensure utmost protection of the global environment, please recycle or return to Photocentric for recycling.

Photocentric
WASH 15

USER MANUAL

Photocentric
WASH 15

00:00
Set °C Actual °C



ON/OFF

ON

00:00
Minute Second



ON/OFF

ON



Do not use when e



Minimum fill level 2



Caution hot liquid



Earth must be con

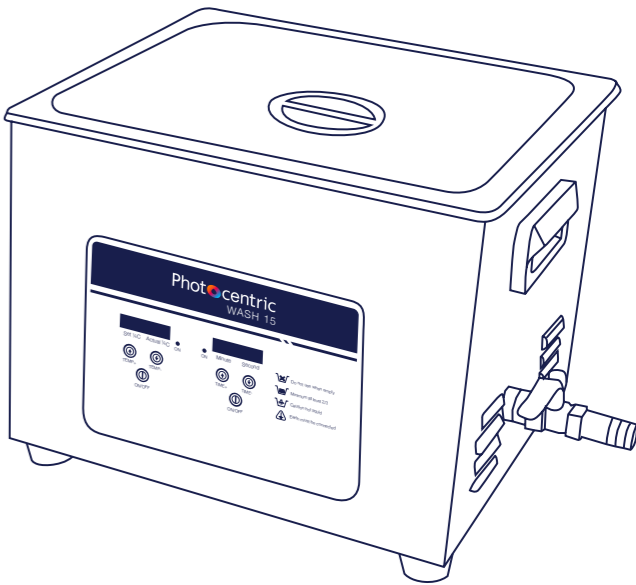
Photocentric
WASH 15

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Thank you for purchasing the Photocentric ultra-sonic cleaner, please read all of this instruction manual to ensure you are operating this machine correctly and safely.

If there is any damage to the wire or machine please do not connect it to the power supply, instead contact Photocentric on info@photocentric.co.uk and a member of our team will get back to you.



Safety
warnings



All cleaning tanks should be handled with care to ensure maximum performance, please read and understand this user manual before using your ultrasonic cleaner:

- Do not operate if the tank is less than 2/3 full.
- Ensure power is disconnected before attempting to add or remove fluid.
- If pouring fluid away, pour away from the electrical socket on the rear and front control panel.
- Do not let items rest on the base of the bath, always use the basket.
- We do not advise using the heat function with Photocentric Cleaner as this could have a negative effect on your parts, the heat function can be used with alternative cleaning agents i.e. IPA.
- When submerging parts ensure fluid is not displaced out of the bath.
- Maximum running time for a single cycle is 30 minutes.
- Never drop an item onto the base of the bath.
- Never change the fuse for a higher rated one.

We recommend keeping your Photocentric ultrasonic cleaner away from the below conditions:

- High humidity
- Unpredictable fluctuating temperatures, too hot or too cold conditions can affect the functionality and lifespan of the machine.
- Non-stable surfaces
- Corrosive gases
- Loose chemicals, oils and water (not including the cleaner currently being used)
- Where explosives or unstable chemicals are stored

1 year Warranty.

Manufacturer
Photocentric Ltd
Cambridge House, Oxney Road
Peterborough, PE1 5YW, UK
Year of CE Marking: 2019

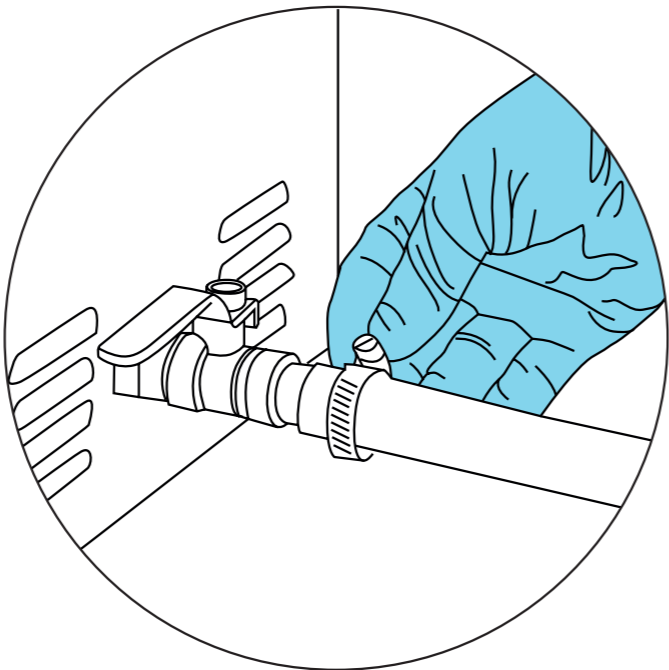
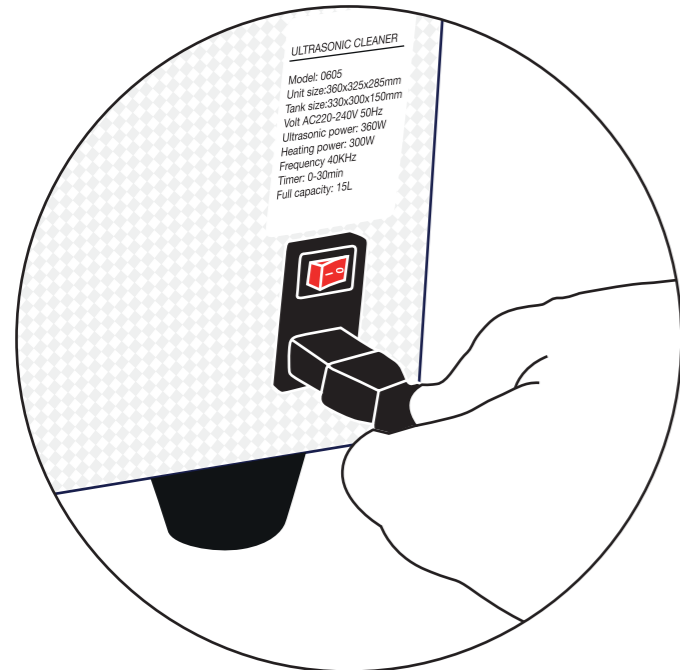
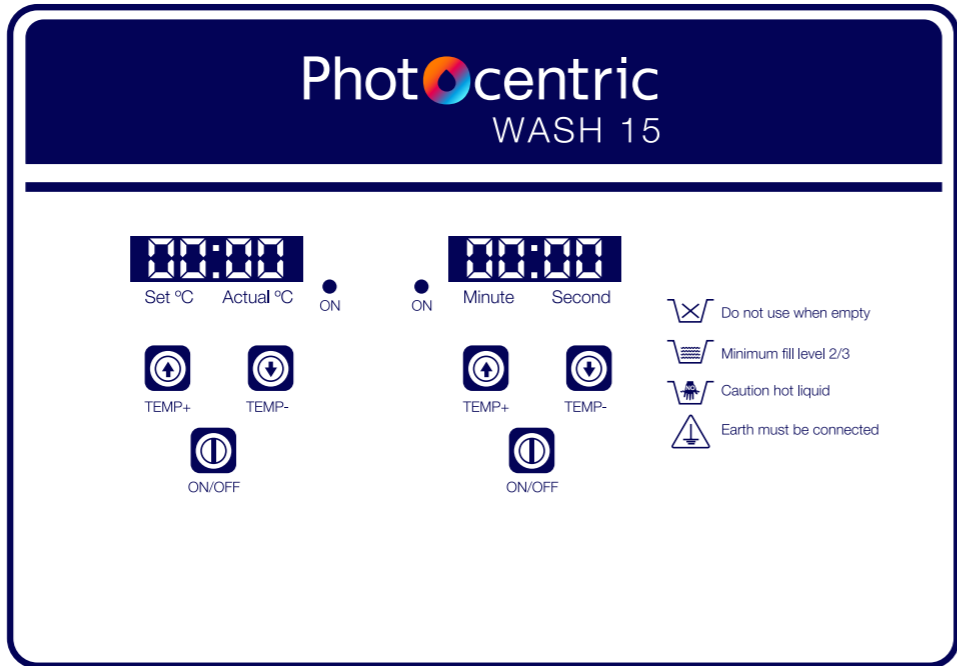
Certifications:
CE Certified
WEEE approved
FCC approved



PRODUCT AND ACCESSORIES

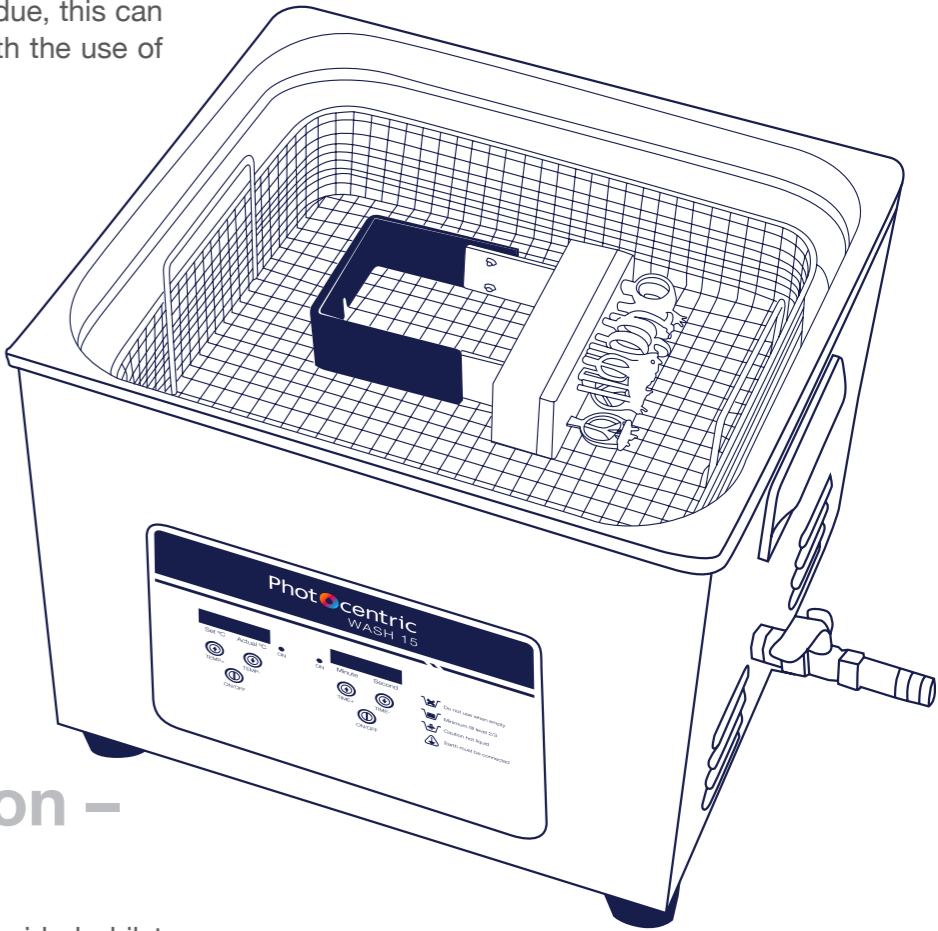
Photocentric Ultrasonic wash unit includes the below items:

- Lid
- Tank
- Basket
- Power cable
- Instruction manual
- Outflow valve
- Outflow pipe
- Clip
- Drain Plug



Ultrasonic cleaning principle

The Photocentric wash unit is an ultrasonic cleaner for use in both industrial and domestic usage. Made from high-quality SUS stainless steel plate, the Photocentric wash unit offers a temperature heating element and a strong ultrasonic power output. Residue resin can be extremely hard to remove by hand; however, it becomes easy with the use of the Photocentric Wash unit and Photocentric Cleaner. All 3D printed parts can be cleaned in the ultrasonic process to remove resin residue, this can be achieved to a 'perfect' condition with the use of Photocentric Cleaner.



Product Operation – Cautions

Please read and follow the guidelines provided whilst operating this machine - if these are not adhered to, they can cause damage to your machine and may invalidate your warranty. Before starting the machine ensure that:

- All buttons and switches are turned off
- Cleaner is present in the tank (2/3 minimum)
- No liquid has splashed on the electronic parts of the machine
- The heating process is not started unless sufficient liquid is placed in the machine
- The power supply is earthed and grounded
- The machine is not moved whilst in use

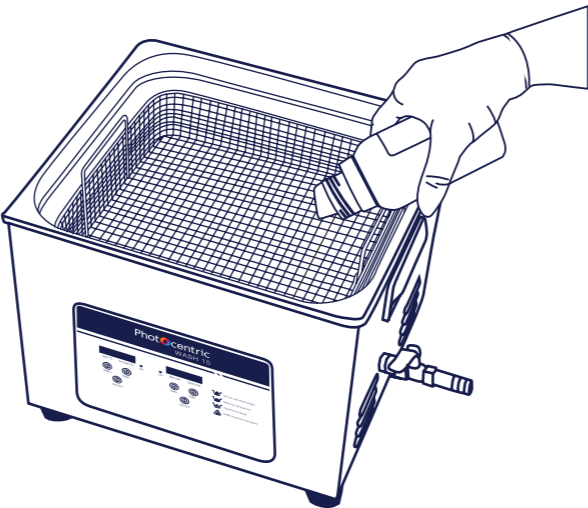
Product Operation Usage

The following instructions will ensure safe and correct use of your Photocentric Wash unit:

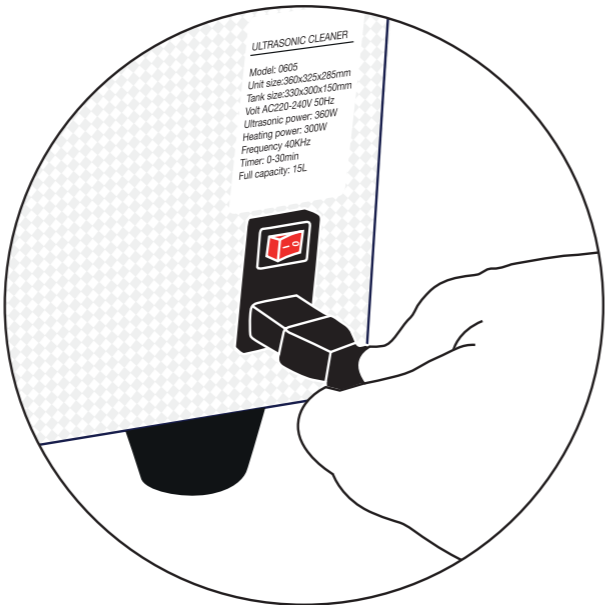
- **Step 1:** Place ultrasonic cleaner on a flat, stable surface.



- **Step 2:** Add Photocentric Cleaner to a level where it will not overflow – approximately 2/3 full.



- **Step 3:** Plug in the cleaner and switch on via the switch at the rear of the unit if present, otherwise at the wall socket. (If no buttons are pressed, after eight hours your ultrasonic cleaner will go into power save mode. To restore power, press any button.



- **Step 4:** Place your printed part, platform or flexplate into the ultrasonic cleaner. If your Photocentric Cleaner is completely full of liquid with the printed parts immersed then place the lid back in your cleaner to prevent spillage.



- **Step 5:** Set the timer to the relevant settings; we advise a maximum of 5 minutes for most printed parts. Once set, press the on button and this will enable the ultrasonic function.



- **Step 6:** To end the cleaning process, press the corresponding key again; if nothing is pressed the ultrasonic will stop when the timer reaches 00:00 - if in use the heater will switch on and off to maintain the fluid at the target temperature.



Main Ultrasonic Features

- Main Ultrasonic Features:
- Ultrasonic generator – with an output frequency of 40khz
- Timer – Can be turned on or off and set anywhere from 1-30 minutes. To increase the process timer by 1 minute press the up arrow button. Hold the up arrow button to increase in 10 minute steps. To decrease by 1 minute press the down arrow button. Hold the down arrow button to decrease in 10 minute steps.
- Temperature setting – To increase/decrease the target temperature, press the up or down arrow below the temperature display - temperature is adjusted by 1 °C with each press between 0 and 80 °C. Holding the up or down button will change the target temperature by 10°C. The heater is used to keep fluid at temperature between cleaning cycles; the ultrasonic process also acts to heat the fluid.

Maintenance

- Empty the liquid out of your Photocentric wash unit after either a month of usage, or when it is no longer cleaning your parts properly, the specific option will depend on how frequently the machine is in use. To empty the liquid, disconnect all power supplies and carefully place the out valve (as seen in the below diagram) over a bottle or container. Once positioned turn the valve to release all of the Photocentric cleaner from inside your wash unit. This bottle or container needs to then be sealed and disposed of following your countries regulations and guidelines.
- Use a low power air compressor to clean dust from the control system regularly
- Once a month on emptying the cleaner out of your wash unit we also advise cleaning the inside of the ultrasonic, please do this whilst the machine is turned off, empty and not connected to the power.

