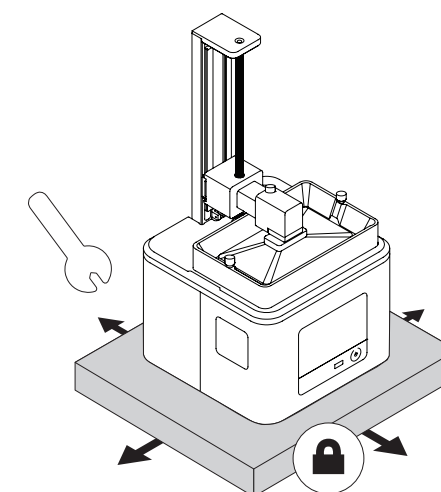
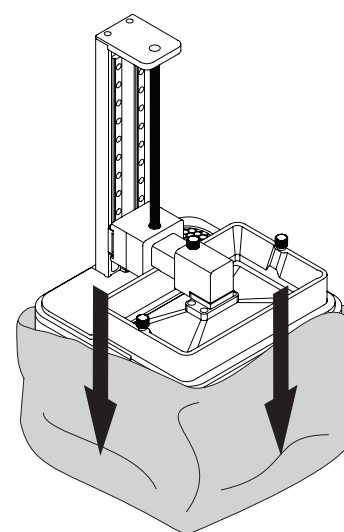
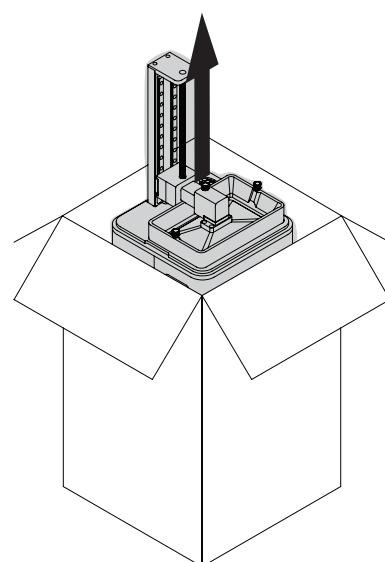


1 | Open the box and remove the upper cushioning.

2 | Remove the UV cover.

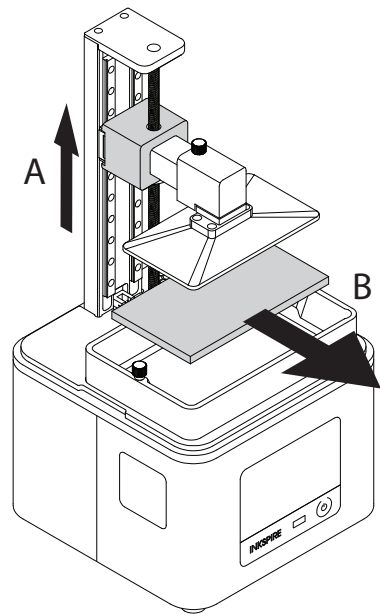
3 | Remove the Starter Kit and the foam with the bottle of resin.



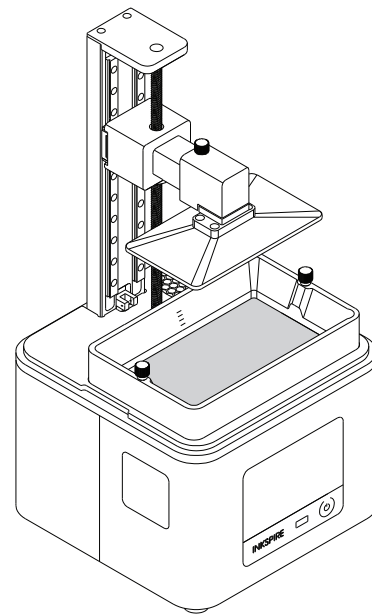
4 | Take the printer out of the box. Don't grab the Z-axis screw when lifting the printer.

5 | Remove the foil.

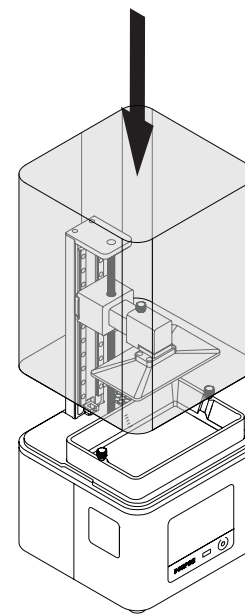
6 | Place the printer on a flat and stable surface. If the printer remains uneven, use the plastic wrench from the Starter Kit to tighten or loosen the printer's legs as needed.



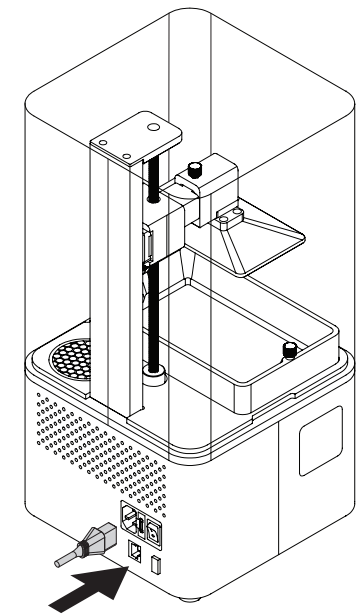
7 | Move up the platform by gripping the platform block and pulling it upward (A). Remove the cushioning (B).



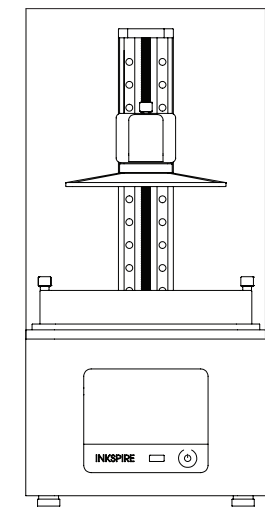
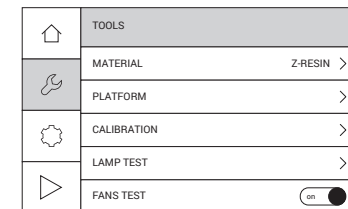
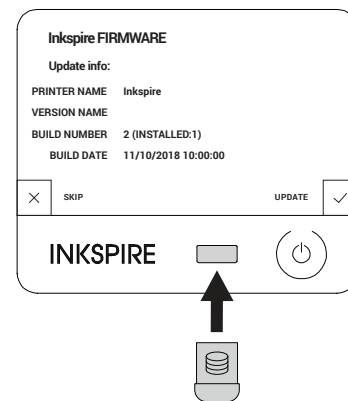
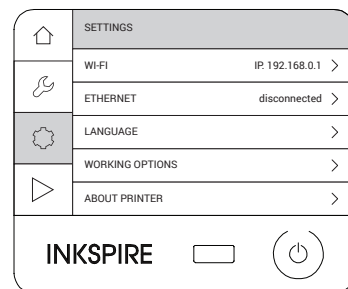
8 | Clean the FEP film inside the resin tank with a cloth.



9 | Remove the foil from the UV cover. Install the UV cover on the printer. Place the cover's seam behind the Z-axis.



10 | Plug in the power cable and turn on the printer. Connect it to a network via Wi-Fi or Ethernet. Go to *Settings* and configure the connection using options from the menu.



11 | If the printer is connected to a network, select *Settings* -> *About Printer* -> *Check for updates* to check if there is a newer firmware version available. If so, follow the instructions displayed on the screen.

12 | If the printer isn't connected to a network, go to <https://support.zortrax.com/downloads/> and check if there is a firmware update available. If so, download the file and save it on the USB drive. Plug the USB drive into the port at the front to start the installation.

13 | To calibrate the platform, select *Tools* -> *Calibration*. Follow the instructions displayed on the screen.

14 | You have finished the set-up. Your device is ready to print.