# UPDATE Adventurer4 \*TO REACH HIGHER SPEED PRINTING

### Nozzle Replacement There is a tag "HS" on the surface.

## 1. Please ensure that there is no

filament stuck inside the nozzle

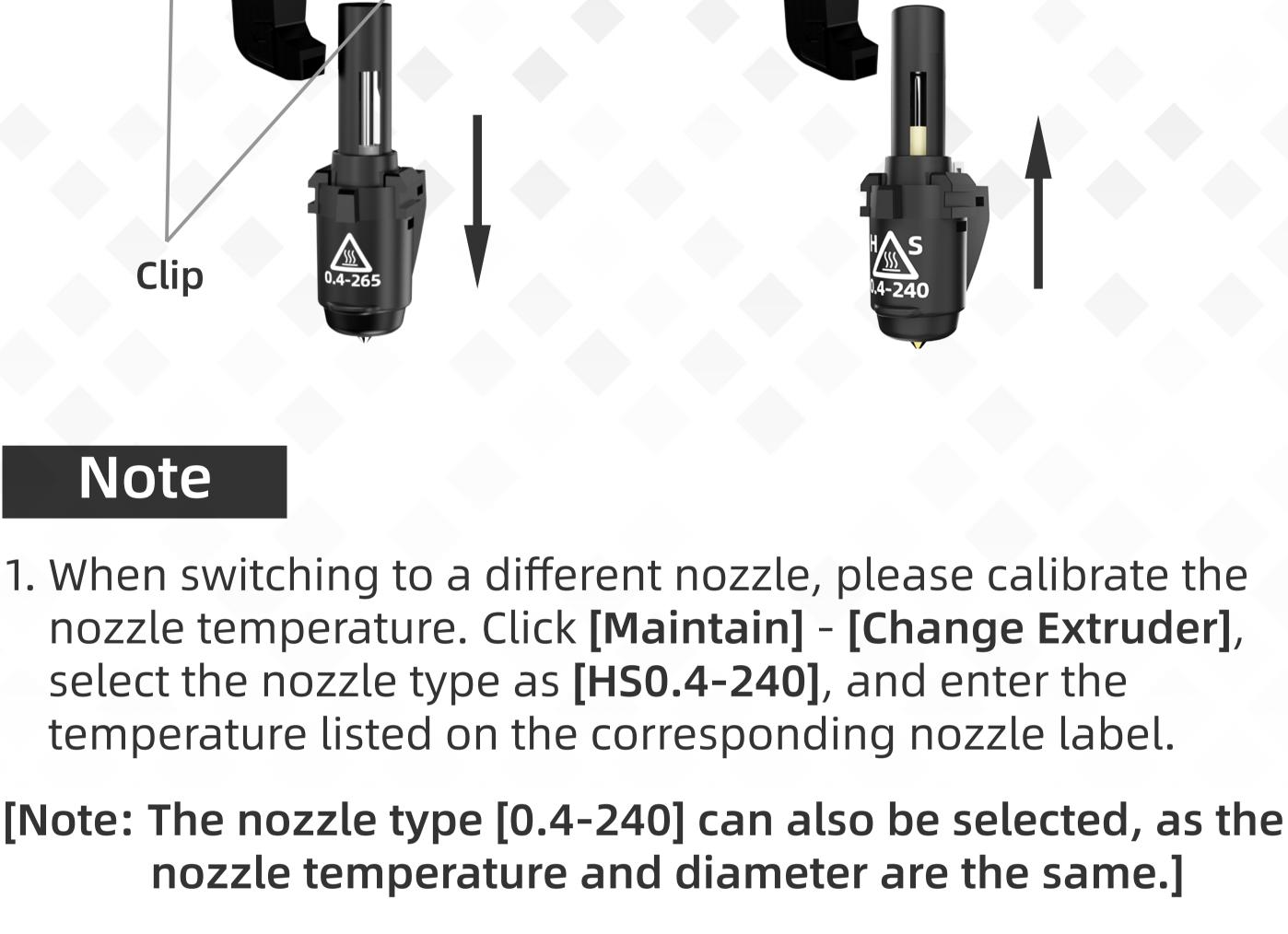
- before nozzle replacement. 2. If you have performed filament withdrawal, wait for the nozzle to cool down before replacing it.
- Note Nozzle replacement shall be performed when the printer is in a powered-off state.

### 3. Hold the front end clip of the

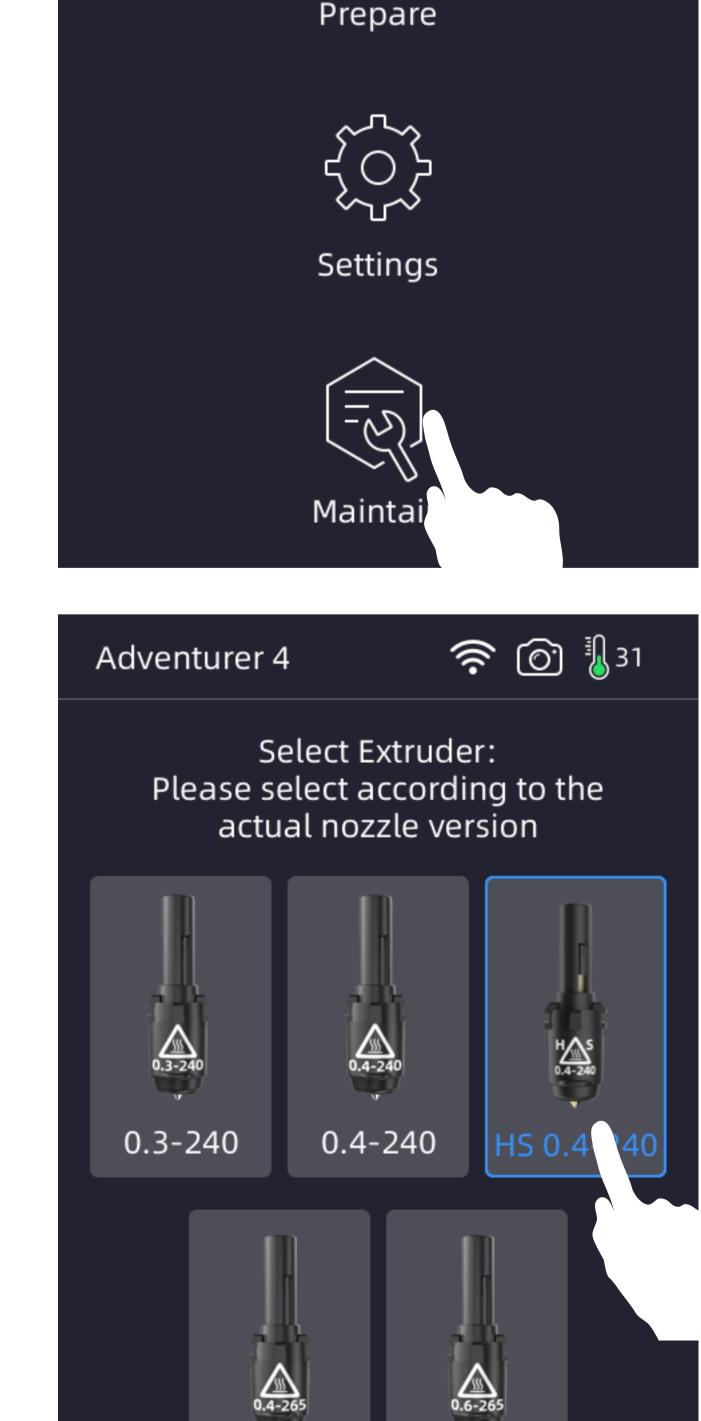
nozzle and simultaneously pull it downwards to remove it. Align the high-speed nozzle directly with the mounting hole for

- replacement. 4. After installation, gently tug the nozzle. If it doesn't come off, it is properly installed.





**3**1 Adventurer 4 Adventurer 4 (O) Build Log Upgrade



0.4 - 265

Adventurer 4

0.6 - 265

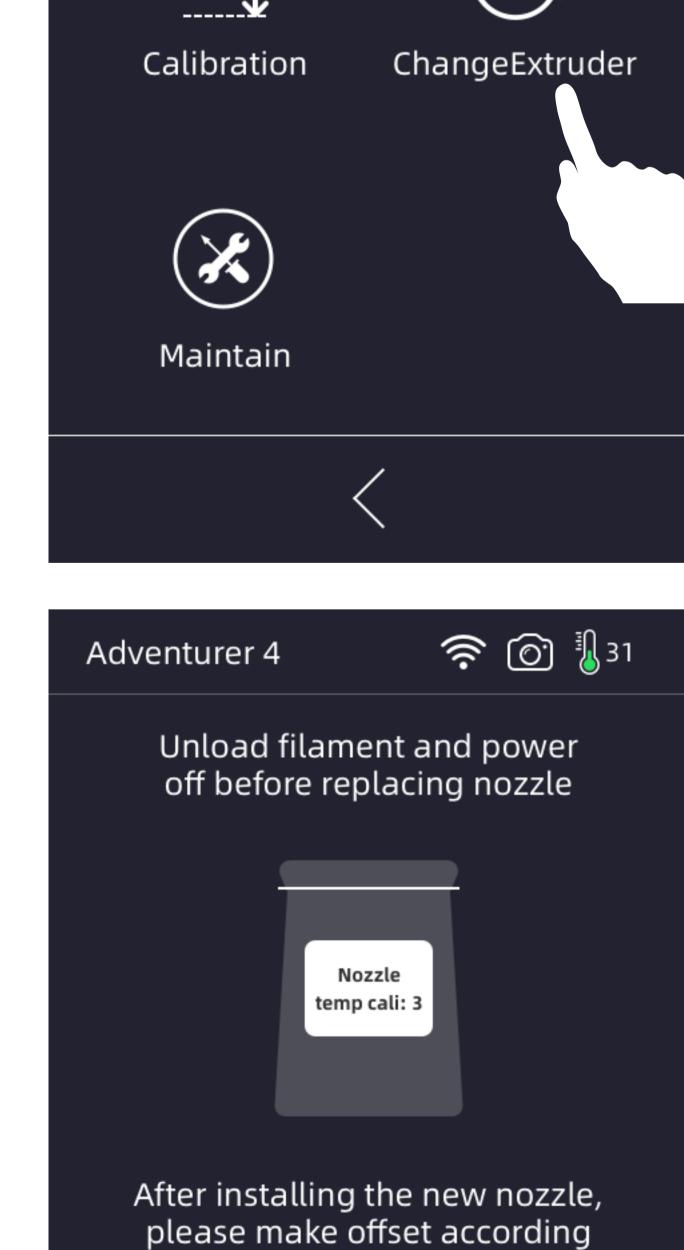
calibration after nozzle replacement.

<u>(6)</u> 31

Next

Build

**Prepare** 



to the temperature value

on the nozzle

Complete

8

Log

ChangeExtruder

Offset

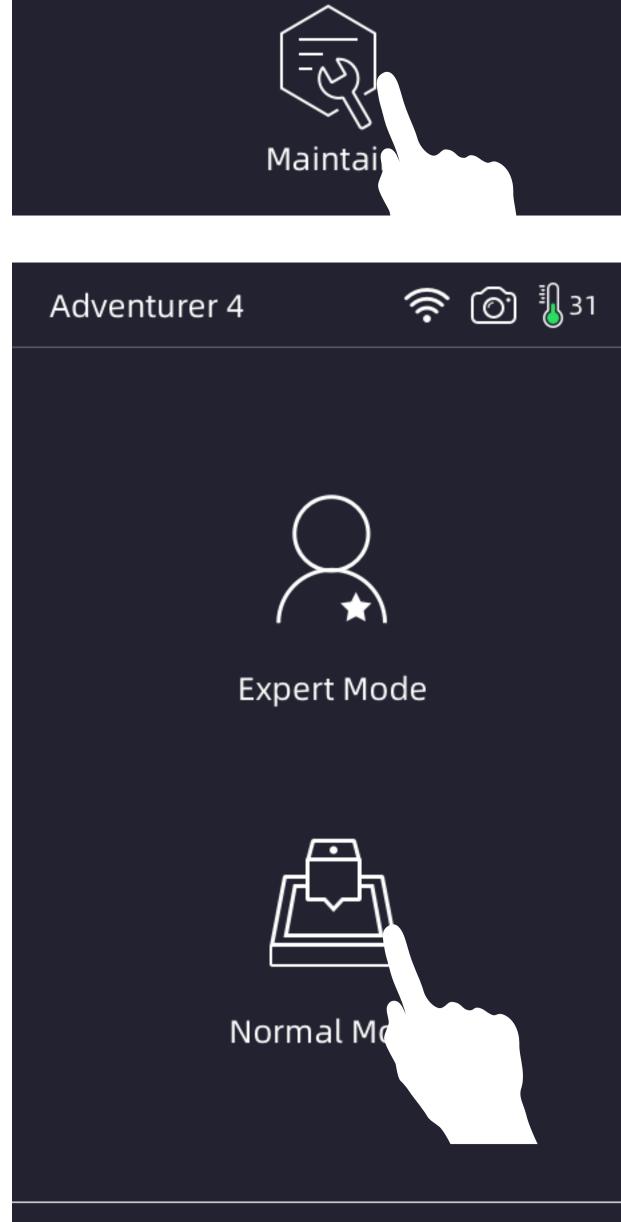
Adventurer 4

Upgrade

Calibrati

Settings Maintain

2. Please click [Maintain] - [Calibration] to perform extruder



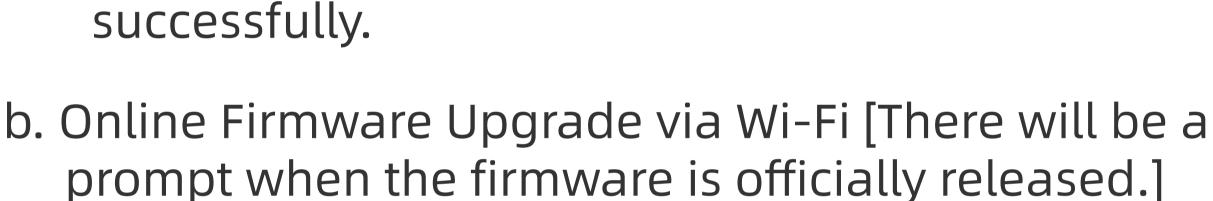
Firmware Upgrade

**Adventurer 4** 

[Adventurer 4] or from the Group].



Firmware version: V3.0 or later



status.

Adventurer 4

USB drive.

Log **Upgrad** 



Prepare

Settings

Maintair



ChangeExtruder

- Firmware\_2.2.8-3.1 a. Use a USB Drive to Copy the Firmware [downloaded from the Flashforge official website (www.flashforge.com) -[Support] - [Download Center] - [Firmware] -

Extract the firmware package to the root directory of the

• Insert the USB drive into the printer and power it on.

The system will automatically initiate the update and

You can click [Maintain] - [Upgrade] to check for the update

display a prompt when the upgrade is completed.

• Turn off the printer and remove the USB drive.

(O) **3**31

• Restart the printer and the upgrade is completed

Home / Download Center / Firmware / Adventurer Series / Adventurer 4

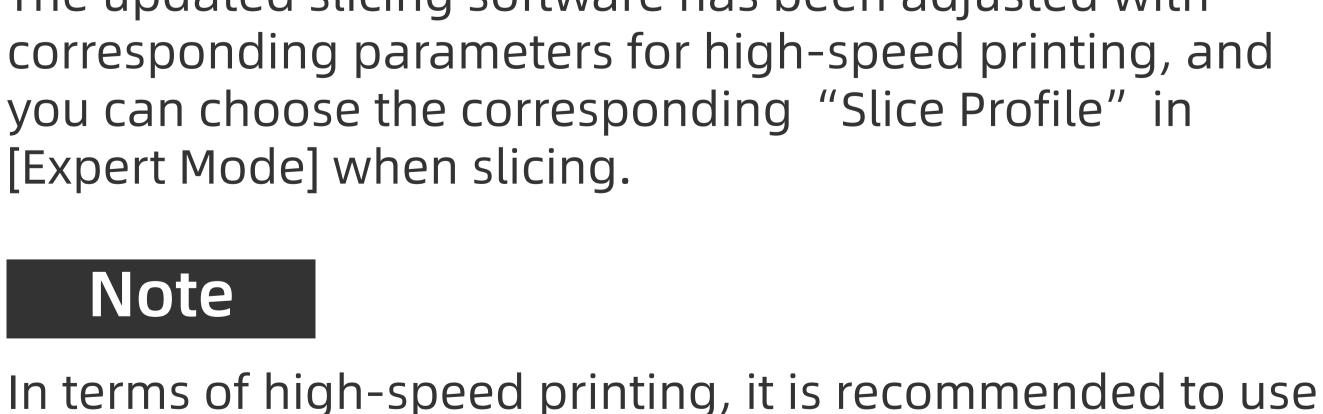
Build

Adventurer 4

Calibration

Maintain

Update the slicing software [FlashPrint 5]



# Q&A

high-speed filament needed? A: Yes. If you use high-speed filament, the print quality will be better.

high-speed nozzle and this firmware update? Or is the

Q2: After upgrading to the new firmware, is the original nozzle still compatible? A: Yes, it is.

Q1: Is it possible to print with normal PLA/PLA+ with the

high-speed filament to get better print quality.