STEP 6

Open the cabinet door when finished and take out the models. Finally remeber to close the door.

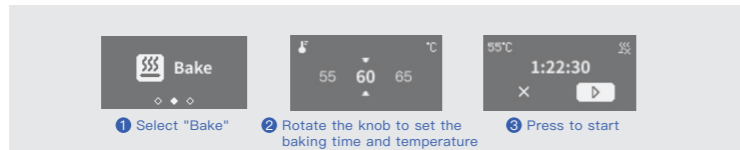❶ Open the cabint door   ❷ Take out models   ❸ Close the door

II.Baking Mode

STEP 1

If baking function is needed, open the door and hang the items in the hole of the rod with hooks, or place them on the turntables, and then closde the door to start baking.

❶ Open the door   ❷ Hang the items that need to be baked   ❸ Close the door

STEP 2

Turn the knob to select "Bake" and press the knob to enter the baking parameter setting page, then you can set the baking time and tempera–ture. After setting, you can press to start.

❶ Select "Bake"   ❷ Rotate the knob to set the baking time and temperature   ❸ Press to start

STEP 3

Take out the models when finished.

❶ Open the cabint door   ❷ Take out the items   ❸ Close the door

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5 注意事项

01

Do not open the door during curing.

02

The temperature of curing/baking process may be high, please do not touch or block the air outlet, and be careful of burns when removing the finished cured/baked parts.

03

Fast curing mode can be selected according to the needs of direct curing, or the parts can be cured in water. For underwater curing, you should prepare your own glass container with high light transmission, which will improve the surface quality of the cured parts. It is also necessary to avoid damage to the device due to water spillage inside the device.
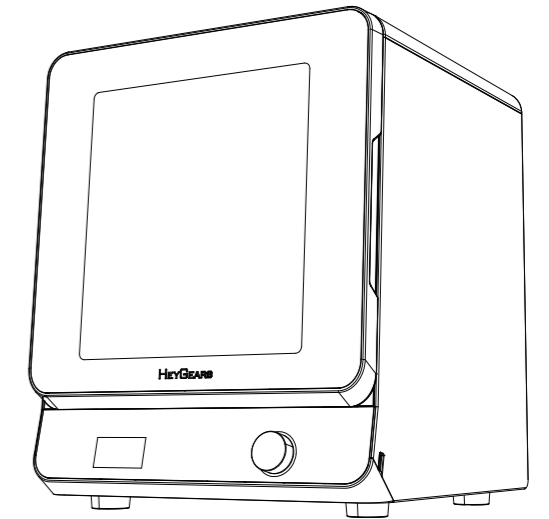
04

Do not look directly at the device if there is still residual light when opening the door and removing the parts. It is recommended to wear goggles for operation.

HeyGears

Quickstart V1.0

HeyGears

Cure

Personal Desktop Post Curing Unit

This quick start must be read and understood before operating the machine.

Thank you for choosing HeyGears. For safety, please contact HeyGears support staff for assistance regarding unpacking and installing the machine. If you fail to comply with the instructions in this manual, HeyGears will not be liable for the consequential damages unless required by federal and local ordinances.

Please keep this operation manual properly for future reference. The pictures are for reference only and the products are subject to the actual product.

1 Items & Parameters
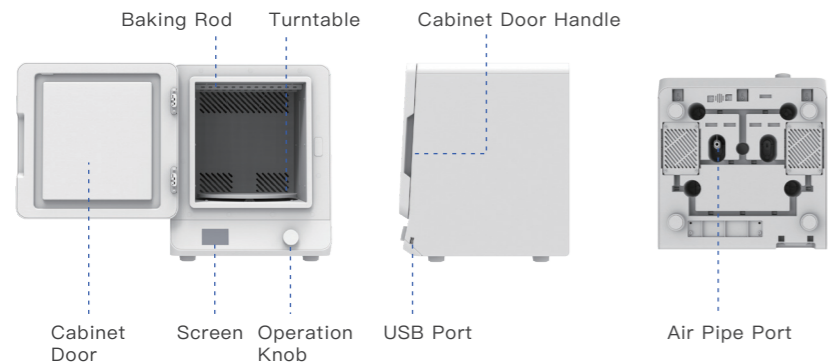

UltraCraft Cure X1	Power Cord X1	Turntable Base X1	Turntable X1

Name	UltraCraft Post Curing Unit	Input	100~240 V~ 50/60 Hz
Model	UltraCraft Cure	Weight	12 kg
Size	370*387*456 mm	Power	350 W

2 Components

Baking Rod   Turntable   Cabinet Door Handle

Cabinet Door   Screen   Operation Knob   USB Port   Air Pipe Port

3 Installation Requirements

Position the curing unit onto a stable table

100~240 V power socket nearby

Protected from exposure to direct sunlight

Temperature & Humidity Control:

18~25°C   <50%

4 Operation Steps

I.Curing Mode

STEP 1
Take out the curing unit and turntable, place it on an even and horizontal surface. Install the turntable base and turntable to the shaft location. Take out the power cord sopplied in the package, and connect the unit to the power supply as shown in picture. Turn on the power switch, then the screen lights up to indicate that the power is successfully connected.

❶ Install the turntable base and turntable.　❷ Connect to the power supply　❸ Turn on the switch

STEP 2
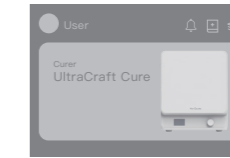Please download and sign up for BlueprintGo App by scanning the QR code shown right.

Android　　iOS

STEP 3
Enter the "Setup" menu and select "Wi-Fi Setup". Tap the icon "+" on the top right corner in Blueprint App, and click "Connet Via Bluetooth" to select the corresponding devices in the list, then wait for pairing. After paring, select the Wi-Fi according to the app instruction, then wait for connection. After connecting to Wi-Fi, select "Back" at the device side, then the network configuration will be finished.

①Enter the "Setup" menu and select "Wi-Fi Setup".

②Tap the icon "+" on the top right corner in Blueprint App and follow its instructions.

Select "Back" at the device side to finish network configuration.

STEP 4
Open the cabinet door and place the clean models (Remove supports as required) on the turntable, and then close the door.

❶ Open the cabinet door　❷ Place the models on the turntable　❸ Close the door

STEP 5
Rotate the knob and select "Curing" by pressing the knob down to enter jobs list. Rotate the knob to select curing job and press to select curing mode (Quick/High Performance) according to your needs, then rotate the knob to the start button and press down.

❶ Select "Cure"　❷ Select mission　❸ Select curing mode as needed　❹ Press to Start