



# TECHNICAL DATA SHEET

## FLEX MEDIUM

### 1. DESCRIPTION

TPU FLEX Medium has been specially developed for the FDM/FFF process. With an extensibility of up to 470%, high material quality, high chemical resistance and a heat distortion resistance of up to 115°C, the material is suitable for numerous industrial applications. The raw material is compliant with REACH and RoHS standards.

### 2. FEATURES

- Very impact and breakage resistant
- Halogen-free
- Free of silicone, plasticisers and oils
- Shore hardness A98
- UV-resistant
- Extreme layer adhesion

### 3. PROPERTIES

TEST	METHOD	UNIT	VALUE	PRINT SETTINGS	
Tensile modulus (E-Modulus)	ISO 527-2/5A/500	MPa	40	Nozzle	230-250°C
Ultimate elongation	ISO 527-2/5A/500	%	475	Heatbed	50-90°C
Stress at break	ISO 527-2/5A/500	MPa	- (50%)	Adhesive	not required
	ISO 527-2/5A/500	MPa	17 (100%)	Speed	20-100mm/s
	ISO 527-2/5A/500	MPa	30 (300%)	Cooling	0-30%
VICAT A (VST)	ISO 306	°C	110*	Open Space	yes
Melting temperature	ISO 3146-C	°C	190-220	Hardened Nozzle	no
Density	ISO 2781	g/cm <sup>3</sup>	1.19		
Abrasion resistance	ISO 4649-A	mm <sup>3</sup>	25		
Shore hardness	ISO 868	Shore	98A		
Tear strength	ISO 34-1B	kN/m	170		
Glass transition temperature		oC	-30		
Compressive strength	DIN 53452	MPa	40		
Permeability AIR	DIN 53380	25°/60°C	450/-		
Permeability N2	DIN 53380	25°/60°C	330/1800		
Permeability O2	DIN 53380	25°/60°C	840/4500		
Permeability CO2	DIN 53380	25°/60°C	6500/19000		
Permeability N2O	DIN 53380	25°/60°C	12400/-		
Poisson-ratio	acc. to Hencky		0.47		

\*Temperature resistance tested at a minimum wall thickness of 4 mm.

Recommended settings for printers with a 0.4mm Nozzle. Max. 50% layerheight. Optimal print settings may vary between different printers and also depend on environmental factors.

### NEED HELP?

If you have any question about the product and/or you are experiencing an issue, please contact us via:

+43 660 8810 615 (Mo-Fr | 8 am - 14 pm)

support@extruder.com | www.extruder.com

### 5. CERTIFICATIONS & ADDITIONAL INFORMATION



Certifications depend on colors in final product. More info in the additional information sheet.

### 6. STORAGE AND SHELF LIFE

Store in a dry room at room temperature (18-27°C / 65-80°F). Keep out of direct heat and sunlight. When stored correctly, this material has a shelf life of 2 years. Additional info in our regulatory, additional information and chemical resistance data sheets.