

TECHNICAL DATA SHEET

TitanX

Date of issue: 16-1-2020

Date of update: 23-8-2024

Product specifications

TitanX is a modified ABS-based 3D printer filament with greatly improved mechanical properties and printability. TitanX is the next generation ABS that 3D prints with high precision and zero warping.

Flammability rating: UL94 HB

Important key features

>65% more impact resistant than regular ABS
Minimal warping, excellent interlayer adhesion, and seamless build plate adhesion
Precise 3D printing with remarkable fine detail

Suitable applications

Functional prototyping
Fit testing
Engineering parts

Recommended pretreatment

Drying
Recommended
45 - 60 °C
12 h

Print with
Enclosure Yes
Dry box No

Recommended print settings regular speed

Print speed 60 - 80 mm/s
Nozzle temperature 245 - 270 °C
Bed temperature 100 - 110 °C
Fan speed 0 - 50 %

Material properties	Typical value	Unit of Measure	Test method	Test condition
Density				
Specific gravity	1,05	g/cm ³	ASTM D792	
Melt flow rate	21	g/10min	ASTM D1238	220°C/10kg
Mechanical properties				
Impact strenght	33	kgcm/cm	ASTM D256	Izod notched 23°C
Tensile strenght at yield	460	kg/cm ²	ASTM D638	
Tensile strenght at break				
Tensile modulus				
Elongation at yield				
Elongation at break	10	%	ASTM D638	
Flexural strenght	740	kg/cm ²	ASTM D790	
Flexural modulus	25000	MPa	ASTM D790	
Rockwell hardness				
Thermal properties				
Melting temperature				
Heat deflection temperature	85	°C	ASTM D648	HDT A
Vicat softening temperature	93	°C	ASTM D1525	
Glass transition temperature				

Product export information

HS code	Description	Origin
39169090	Monofilament for 3D printing	European Union

Disclaimer

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